



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2648-3

Job Sheet 169827



Part No: D2648-3

Job Qty: 10 ea

Part Name: Wearpad



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/28/17

Job Tracking No:

Due Date: 1/9/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D IPP: E 02.09.18 Re-format; Incorporated D2648-1 KJ/RF IPP Rev:F Now on Waterjet 06-08-14 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	1/8/18	1/8/18	0.00	0.00	Start Up Waterjet		DL 17/12/29
100	Waterjet	10 pcs	1/8/18	1/8/18	0.00	0.66	Waterjet1		DL 17/12/29
120	QC	10 pcs	1/8/18	1/8/18	0.00	0.00	QC8		38
140	Brake NC	10 pcs	1/8/18	1/8/18	0.05	0.21	Brake NC 1		EP. 9-85
150	Large Fab	10 pcs	1/8/18	1/8/18	0.00	1.32	Large Fab 6		JBL
160	QC	10 pcs	1/8/18	1/8/18	0.00	0.00	QC10		EL
170	QC	10 pcs	1/8/18	1/8/18	0.00	0.00	QC5		FA
180	Powdercoat	10 pcs	1/9/18	1/9/18	0.00	0.11	Powdercoat3		BR/18-01-10
190	QC	10 pcs	1/9/18	1/9/18	0.00	0.00	QC3		BE/18/01/10
200	Packaging	10 pcs	1/9/18	1/9/18	0.00	0.00	Packaging3-1	FE/2017	AT 18-01-10
210	QC21-SA	10 Ea	1/9/18	1/9/18	0.00	0.00	QC21		ST009

Part Op 100 - 1-Cut as per Dwg D2648

Descriptions: 140 - 1-Form as per Dwg D2648 on CNC brake using Jigs DT 8261 and DT 8326.

150 - 1-Weld as per Dwg D2648 using Jig DT 8210

180 - START TIME: 1:45 O.T. 300° FINISH 2:15 M.B6570.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M1010S16GA	1	54	0	0

DART
AEROSPACE
S027525



Wearpad

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PART NO: D2648 - 3

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 12/29/17
Job No: 169827

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearpad	1.965Inches ± 0.010	1.975 1.955		
2	Wearpad	2.715Inches ± 0.010	2.725 2.705		
3	Wearpad	3.500Inches ± 0.010	3.510 3.490		
4	Wearpad	0.220Inches ± 0.010	0.230 0.210		
5	Wearpad	0.300Inches ± 0.010	0.310 0.290		
6	Wearpad	0.375Inches ± 0.010	0.385 0.365	Radius	
7	Wearpad	0.128Inches ± 0.010	0.138 0.118	Radius	

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Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D2648-3 Revision: Wearpad														
210	QC21-SA	S027525	169827	10 Ea	0	S027525	ST009		Stock	12/29/2017	Issue Container			
Operation Totals:		1		10	0									
Part Totals:		1		10	0									
Part Number: M1010S16GA Revision: 1010/1025 sheet 16GA														
100	Receive sf	S027518	169827	1 sf	0	124428	Start Up Waterjet		Stock	12/29/2017	Issue Container			
Operation Totals:		1		1	0									
Part Totals:		1		1	0									
Totals:		2		11	0									

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